FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS
(Alternative Form for Single Chamber, Completely Shop or Field Fabricated Vessels Only)
As Required by the Provisions of the ASME Boiler and Pressure Vessel Code Rules, Section VIII, Division 1

1/2

1. Manufactured and certified by: MAHLE Industrial Filtration (Benelux) B.V., Plant Lochem, Hanzeweg 21 C, Lochem, 7241 CS, The Netherlands
(Name and address of Manufacturer)

2. Manufactured for: Tecnicas Reunidas
(Name and address of Purchaser)

3. Location of installation: Unknown
(Name and address)

4. Type: Horizontal (Horizontal or vertical tank) | WO1301340 (Manufacturer's serial number) | n/a (CRN) | WO1301340 rev3 (Drawing number) | 220 (National Board number) | 2014 (Year Built)

5. The chemical and physical properties of all parts meet the requirements of material specification of the ASME BOILER AND PRESSURE VESSEL CODE. The design, construction, and workmanship conform to the ASME rules, Section VIII, Division 1 2010 (Year)

to 2011 [addenda,if applicable(date)] | None (Code Case numbers) | none [Special Service per UG-120(d)]

6. Shell: SA-240 316L (Material spec. number, grade) | 10.0 (Nominal thickness) | 0.8 mm (Corr. Allow.) | 1230 (Inner diameter) | 3010 (length overall)

7. Seams: Long. Welded,dbl,butt ((Long. (welded, dbl., sngl., lap,butt)) | spot (R.T. (spot or full)) | 85 (Eff., %) | n/a (H.T. temp.) | n/a (Time, hr) | dbl,Butt ((Girth. (welded, dbl., sngl., lap,butt)) | spot [R.T. (spot or full)] | 85 (Eff., %) | 2 (No. course)

8. Heads: (a) SA-240 316L (Material spec. number grade or type) (b) SA-240 316L (Material spec. number grade or type)

	Location (Top, Bottom, Ends)	Minimum Thickness	Corrosion Allowance	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure (Convex or Concave)
(a)	End (fixed)	9	0.8	1000	192.5	-	-	-	-	Convex + Concave
(b)	End (dished)	10.8	0.8	1000	-	-	-	-	-	Convex + Concave

If removable, bolts used (describe other fastening) Fastening with bayonet / clamp ring.
(Material spec. number grade, size, number)

9. MAWP 12.1 bar(g) (Internal) | 0.7 bar(g) (External) | at max temp. 189 °C (Internal) | 189 °C (External)

Min. design metal temp. -6 °C at 12.1 bar(g) Hydro., pneu., or comb. test pressure 16.4 bar(g)

Proof test: N/A

10. Nozzles, inspection, and safety valve openings:

Purpose Inlet, Outlet, Drain)	Number	Diameter or Size	Type	Material: Nozzle	Material: Flange	Nozzle Thickness: Nom.	Nozzle Thickness: Corr.	Reinforcement Material	Attachment details: Nozzle	Attachment details: Flange	Location (insp. Opening)
See attachment U4											

11. Supports: Skirt No (Yes or No) Lugs 4 (Number) Legs No (Number) Others With frame (Describe) Attached Welded to shell (Where and how)

12. Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report: No
(List the name of part, item number, Manufacturer's name and identifying stamp)
Safety device 3" not in Mahle supply

CERTIFICATE OF SHOP/FIELD COMPLIANCE

We certify that the statements made in this report are correct and that all details of design, material, construction and workmanship of this vessel conform to the ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1. "U" Certificate of Authorization Number 42.183 expires Jan 17, 2015

Date 28-02-'14 Co. Name MAHLE Industrial Filtration (Benelux) B.V. (Manufacturer) Signed (Representative)

CERTIFICATE OF SHOP/FIELD INSPECTION

Vessel constructed by MAHLE Industrial Filtration (Benelux) B.V. at Hanzeweg 21 C, , Lochem, 7241 CS, The Netherlands

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of n.a. and employed by TÜV NORD Systems GmbH + Co.KG have inspected the component described in this Manufacturer's Data Report on Feb 26, 2014, and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1. By signing this certificate neither the Inspector nor his/her employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his/her employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date March 04, 2014 Signed (Authorized Inspector) Commissions NB 10190 A,B [National Board (incl. endorsements) State, Province and number]

FORM U-4 MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS As Required by the Provisions of the ASME Code Rules,

1. Manufactured and certified by: MAHLE Industrial Filtration (Benelux) B.V., Plant Lochem, Hanzeweg 21 C, Lochem 7241 CS, The Netherlands
(Name and address of manufacturer)

2. Manufactured for: Tecnicas Reunidas
(Name and address of purchaser)

3. Location of installation: Unknown
(Name and Address)

4. Type: Horizontal (Horiz. or vert., tank) | Vessel (Tank, Separator, etc.) | WO1301340 (Mfg's. serial No.)

n/a (Canadian Registration Number) | WO1301340-A rev3 (Drawing No.) | 220 (National Board Number) | 2014 (Year Built)

ASME CODE SECTION VIII Div 1 Edition 2010, Addenda no. 2011

Purpose	No	Size	Flange type	Material		Nozzle thickness		Reinforcement	How Attached		Location
				Nozzle	Flange	nom	corr	Material	Nozzle	Flange	(insp opening)
A1 Inlet	3	3"	WN 150,S80	SA-403 WP316L	A-182 F316	7.6	0.8	integral	Butt	Butt	n/a
B1 Outlet	1	4"	WN 150,S80	SA-312 TP316L	A-182 F316	8.6	0.8	integral	16,1(c)	Butt	n/a
V1 Vent	1	2"	WN 150,S80	SA-312 TP316L	A-182 F316	5.5	0.8	integral	16,1(c)	Butt	n/a
S1 Spare	1	2"	WN 150,S80	SA-312 TP316L	A-182 F316	5.5	0.8	integral	16,1(c)	Butt	n/a
V2 safety valve	1	1"	WN 150,S80	SA-312 TP316L	A-182 F316	4.5	0.8	integral	16,1(c)	Butt	n/a
P1 PT	1	2"	WN 150,S80	SA-312 TP316L	A-182 F316	5.5	0.8	integral	16,1(c)	Butt	n/a
L1 Outlet	1	3"	WN 150,S80	SA-312 TP316L	A-182 F316	7.6	0.8	integral	16,1(c)	Butt	n/a
C1 N2 inlet	1	2"	WN 150,S80	SA-312 TP316L	A-182 F316	5.5	0.8	integral	16,1(c)	Butt	n/a
DR1,2,3 Drain	3	3"	WN 150,S80	SA-312 TP316L	A-182 F316	7.6	0.8	integral	16,1(c)	Butt	n/a
B2 Shell outlet	1	2"	WN 150,S80	SA-312 TP316L	A-182 F316	5.5	0.8	integral	16,1(c)	Butt	n/a
R1 safety	1	3"	WN 150,S80	SA-312 TP316L	A-182 F316	7.6	0.8	integral	16,1(c)	Butt	n/a

Dished end item 8(b) attached to shell item 6 by means of 2 flanges ID=1230 mm, thick 30 mm, height 115 mm, SA-182 316L.

Certificate of Authorization: Type ASME - "U" No. 42.183 Expires Jan 17, 2015

Date 28-02-2014 Name MAHLE Industrial Filtration (Benelux) B.V., plant Lochem (Manufacturer) Signed (Representative)

Date March 04, 2014 Name (Authorized inspector) Commissions NB10190 A,B (Nat'l Board (incl. endorsements) State, Prov. and No.)